

**AUTOMATIC LAYER PALLETIZER LOWER ENTRY. MAXIMUM PRODUCTION 3 LAYERS PER MINUTE DEPENDING CONFIGURATION OF THE MACHINE. MODEL EUR-PB/SC.**

**PRODUCTS: BAGS**



## **WORKING**

The palletizer receives the bags to the lower level by a conveyor. According to the palletizing plan bags are rotated or not to form a row. Retractable pusher pushes the row to an intermediate table for preparing the layer. Once the layer formed, the pusher goes down to the top of the layer / pallet then drop it off. The centering of the entire layer is effected by 4 lateral guides to leave the bags perfectly aligned on the pallet.

## **TECHNICAL SPECIFICATIONS**

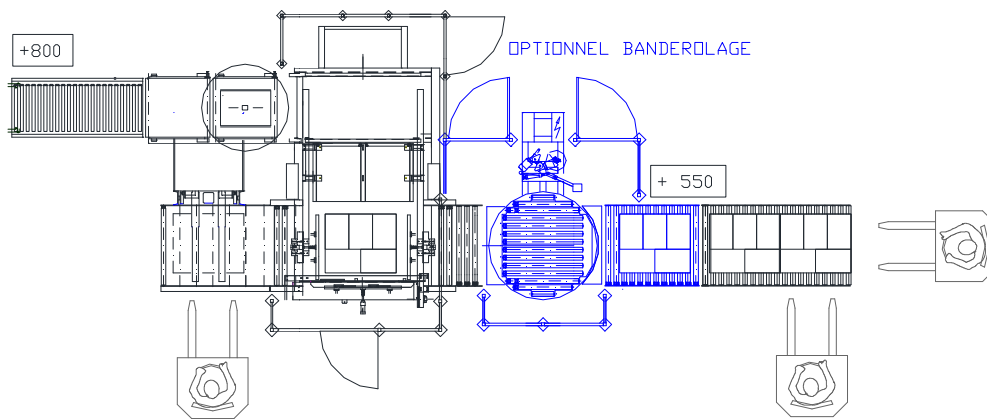
Very robust design. All mechanical, pneumatic, electrical and electronic are high quality, standards and available on the market. Programming new palletizing plans is easy with our operator / machine interface for the touch screen.

## **OPTIONS AVAILABLE**

Separation of bags for forming the layer by servomotor system. Push system to introduce first the bottom of the bag. Bag vibration system to get homogeneous the content of the bag. Bag calendering system to homogenize the content of the bag. Motorization lateral guides of the platform for automatic size change. Conveyor with hydraulic ascension system below the platform to increase production. Automatic destocker for half pallets. Modem intervention service remotely. Deposit system of intercalated sheets between layers. Dispensing system of cardboard or plastic film on top of the empty pallet, etc.

Example of lay out:

Other configurations possibles



Voltage	220 V or 380 V
Installed electric power	8 KW
Air pressure	6 atm.
Maximum production	3 layers per minute

